

PANEL SIZING SAW BLADES

**Tungsten Carbide
& Diamond**

**LEUCO Q-Cut
LEUCO U-Cut**
+ Matching scoring
saw blades

→ Q-CUT: QUALITY-CUT

Features

-  single boards
-  stack cuts up to 80 mm
-  noise-reduced
-  diamond tipped



Materials

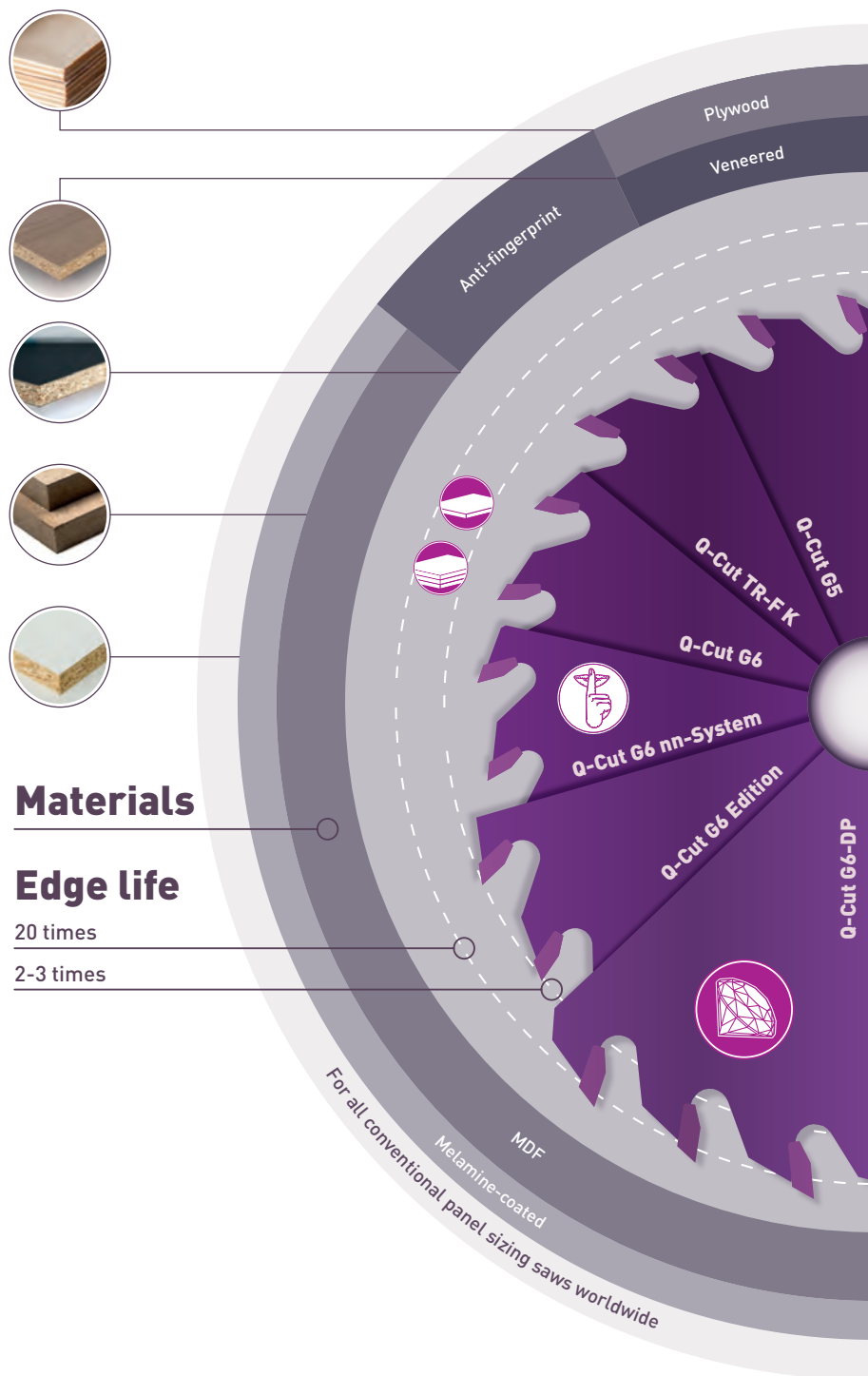
Edge life

20 times

2-3 times

Q-Cut

With their reduced vibration levels and very smooth running the Q-Cut family is perfect for cutting results with tear-free edges.



Q-CUT FOR QUALITY CUTS

FINISH CUTS

The tungsten-carbide-tipped Q-Cut panel sizing saw blade family is used for finish cuts on horizontal panel sizing saws. This product family features re-designed tool bodies with extremely reduced vibration behaviors. The saw blades cut much smoother and quieter. Users obtain particularly clean, chip-free cutting edges for individual cuts and also, depending on toothed geometry, even for stack cuts. The Q-Cut family is suitable for finish cuts in foilcoated, plastic-coated or veneered wood-based materials and special materials, including lightweight panels.

The cutting edges are equipped with the **innovative tungsten-carbide cutting**

material "HW HL Board 04 plus." This creates the longest edge lives that are currently possible at LEUCO for tungsten-carbide blades used for cutting wooden boards. The basis of this improved function is the unusual combination of tungsten carbide types. When in use, it appears to be more breakage and impact resistant than its predecessor.

Low Noise. Reducing noise caused by the tools is a major development goal by LEUCO. In idle mode and when in use, special laser ornaments and expansion slots dampen the noise and vibrations in the Q-Cut saw blades.

The Q-Cut family is available from the warehouse in four tooth configurations.

Program see page 8 - 12, matching
Scoring Saw Blades page 22 - 41

→ Q-CUT G6

- I the most used type: for finish cuts with saw blade diameters of 280 - 520 mm for single panels or stack heights up to 80 mm

→ Q-CUT G6 nn-SYSTEM

- I Ideal if it is not only about the cutting quality, but also reducing noise

→ Q-CUT G5

- I For finish-cut quality in plywood, veneered wood-based materials, panels with sensitive top layers as well as lightweight panels

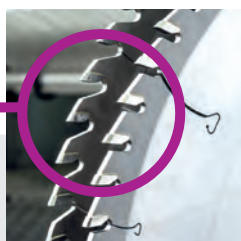
→ Q-CUT TR-F K

- I For finish cut quality in the anti-fingerprint materials and in plastics



Q-Cut G5, Q-Cut G6, Q-Cut G6 nn-System (from left)

In detail: Q-Cut G6 at the rear,
front Q-Cut G6 nn-System



→ U-CUT: UNIVERSAL-CUT

UNIVERSAL CUTS / CLASSIC TRIMMING CUT

The new tungsten-carbide-tipped U-Cut product family is ideal for classic trimming cut. Perfect when maximum edge lives for individual or stack cuts of unfinished, veneered, plastic-coated panel materials are required. The cutting edges are fitted with the **innovative tungsten-carbide cutting material "HW HL**

Board 04 plus". This creates the longest edge lives that are currently possible at LEUCO for tungsten-carbide products. The basis of this improved function is the unusual combination of tungsten carbide types. When in use, it appears to be more breakage and impact resistant than its predecessor.

See program page 13 - 17,
matching scoring saw blades
page 22 - 41

U-CUT FOR UNIVERSAL CUTS



Q-Cut G5, Q-Cut G6, Q-Cut G6 nn-System (from left)

→ U-CUT TR-F



- I The proven universal saw blade for use on pressure beam machines, for all conventional panel materials, especially plastic-coated panels

→ U-CUT MAX



- I Increased edge life due to special tungsten-carbide tips. The saw blade can be reconditioned up to five times more often than usual

→ U-CUT SPEED

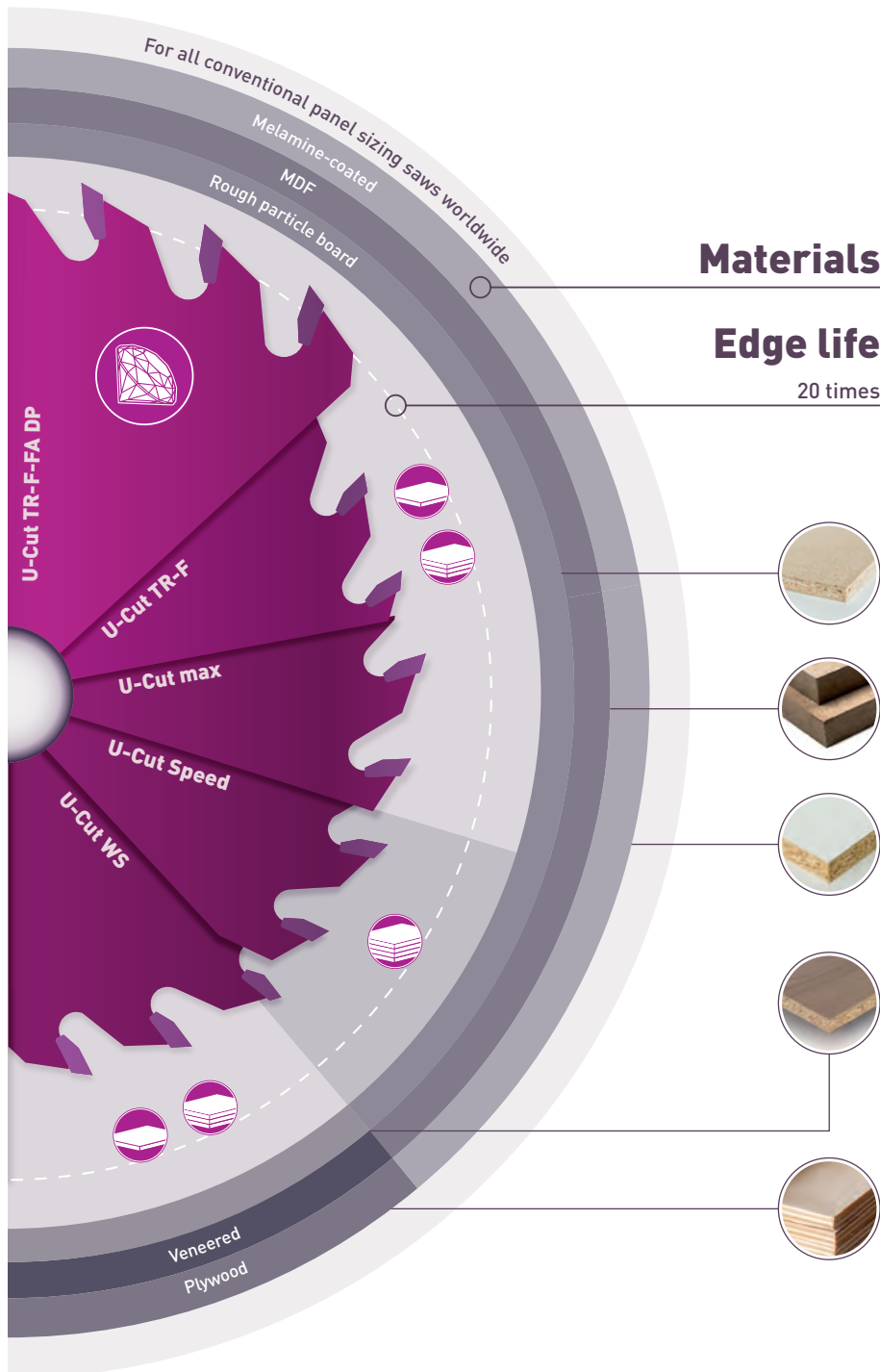


- I For high-performance machines with high throughputs and stack cuts, starting at saw blade diameters of 520 mm with the corresponding number of teeth and robust tool bodies

→ U-CUT WS



- I For trimming cuts in veneered wood-based materials, plywood boards, wood core plywood and raw particle boards



Materials

Edge life

20 times

Features

single boards



stack cuts
up to 80 mm



stack cuts
> 80 mm



diamond tipped



U-Cut

If the user's primary criterion is the classic, universal cutting of panel materials, the U-Cut family is the right choice.

→ **DIAMOND:** EXTRA LONG EDGE LIVES

Extreme edge life, but sensitive cutting edges: For a long time, diamond-tipped panel sizing saws were synonymous with both – until LEUCO changed the latter. The innovative tool manufacturer offers diamond saw blades that are both particularly durable and of high quality, as well as being extremely stable. The robust high-tech saw blades can even cope with foreign objects in the panel material to fully exploit their strengths, such as the immensely long tool life and high cutting quality, right up to the end of the tool life.

Thanks to thicker saw teeth and increased wedge angle, LEUCO reduces the risk of tooth breaking, smaller gullets allow the manufacturer to obtain a maximum tooth stability. The modified and robust diamond saws are suitable for all particle boards and MDF panels.

The robust saw blades can also cope with panel material containing recycling residues or other contamination which becomes ever more common in practice. If a tooth does

break, the gap can be filled quickly and inexpensively by re-tipping.

Last up to 20 times longer, cost advantage from 80,000 running meters

Diamond-tipped saw blades achieve 20 times the tool life of carbide-tipped saw blades, i.e. a whopping 80,000 instead of just 4,000 running meters. The number of tool changes is correspondingly smaller. Both of these save time and money.

Fast delivery of standard saw blades

LEUCO has included the most popular sizes of diamond saws in its stock program. With the revision of the diamond-tipped panel dividing saws, the designations were also adapted to the carbide products in our company: "U-Cut DP" for classic or universal cuts and "Q-Cut DP", ideal for finish cuts. Thanks to LEUCO, the hardest material in the cosmos now also gives a brilliant performance in the world of panel dividing saws.

see program pages 18 - 19

New:

Tailored to long edge life: The two new panel dividing saws Q-Cut and U-Cut with diamond tips from LEUCO.



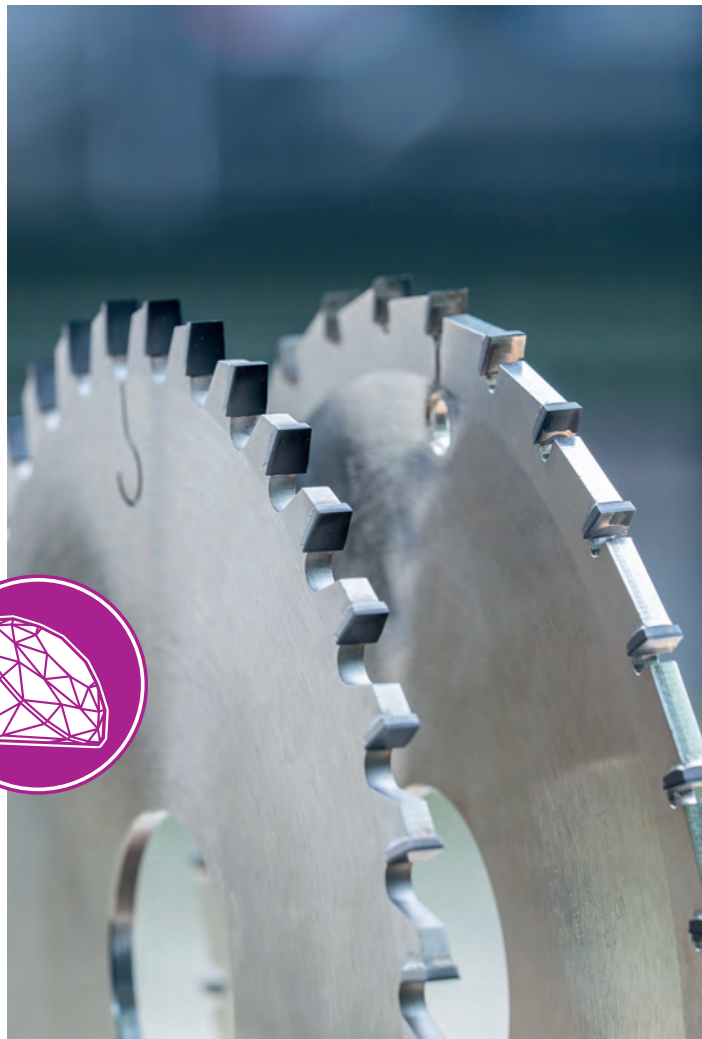
UPDATE FOR DP CIRCULAR SCORING SAW BLADES KO-HR

While retaining the proven cutting geometry, LEUCO has lengthened the raw teeth of its diamond-tipped, conical scoring saw blade. The effect: The tool can be resharpened up to five times more often and thus be used longer – with the same performance and cutting quality.

The large tooth of our scoring saw blade is the unique selling point. With the new tooth configuration, the tooth ground was also changed at the same time, thereby shortening the processing length of the outer contour. This reduces the distance for resharpening, which makes the process cheaper for the customer.

The diamond-tipped circular scoring saw blade from LEUCO is of high quality, extremely stable and, with its conical hollow back, offers excellent cutting quality with long edge life and high economic efficiency. The dimensions of this new product family fit all standard horizontal panel sizing machines.

dimensions page 32



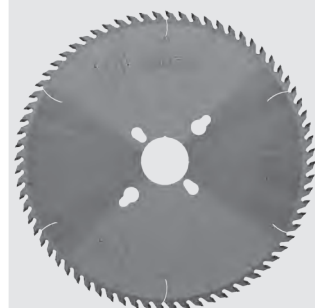
The effective update of the circular scoring saw blade is clear to see.

The new version (left) with enlarged raw teeth can be resharpened 5 times more often. At the same time, the teeth have a shorter outer contour than their predecessors (right) and are cheaper to service.

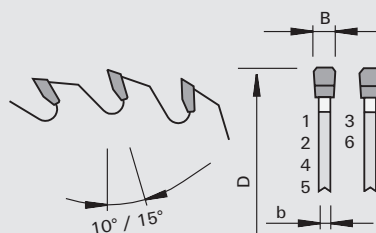
104248

Panel Sizing Saw Blades HW - Q-Cut "G6"

Product



Drawing



LEUCO
topline



Tungsten Carbide [HW]



Machine / Application

panel sizing saws
for finish cuts in veneered,
foiled or melamine-laminated
panels, in single sheets or in
stacks

Design

vibration and noise damping
ornaments
additional expansion slots
up to ØD=370, 10 degree hook
angle
from ØD=380, 15 degree hook
angle
tooth configuration: G6
cutting material: HW HL Board
04 plus

Advantages

for highest performance
demands
impressive cutting quality
thanks to exact and precise cuts
reduced cutting pressure and
optimized cutting geometry G6
extremely low-noise and smooth
running thanks to reinforced
body and vibration and noise
damping ornaments
clearly increased edge life
thanks to improved HW grade

Notes

projection: min 20 - 25 mm
NL**- Combi3 = 2/10/60
+ 2/9/46 + 2/9,5/46,5 +
2/7/42
NL**- Combi5 = 2/7/110
+ 2/9/110 + 2/8,4/130
+ 2/14/110 + 4/9/100 +
4/19/120
NL**- Combi7 = 2/9/110
+ 2/10/80 + 2/11/85 +
2/11/115 + 2/11/148 +
2/14/100 + 2/14/125 +
2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
280	3,2	2.2	30	60	Combi3 + 2/13/94	Panhans EURO 5	193136 L
300	4,0	3.0	60	72	Combi7	Homag (Holzma) HPP 230	193370 L
300	4,4	3.3	60	72	Combi7	Homag (Holzma) HPP 230	193137 L
300	4,4	3.0	65	60	2/9/110	Selco EB 70	193138 L
300	4,4	3.0	75	60	2/9/110	Holzma CH03	193139 O
305	4,4	3.0	30	60	Combi3 + 2/13/94	Mayer, Panhans	193140 L
308	3,2	2.4	60	96	Combi7	Homag HPS 320	193141 L
320	4,4	3.3	30	60	Combi3 + 2/13/94	Mayer / Format 4	193142 L
320	4,0	3.0	60	72	Combi7	HOMAG SAWTEQ B-200	193372 L
320	4,4	3.3	60	72	Combi7	HOMAG SAWTEQ B-200	193221 L
320	3,6	2.5	65	60	2/9/110 + 2/9/100	Selco WN 230, Selco SK 230	193301 L
320	4,4	3.3	65	60	2/9/110	Biesse, Selco EB 80	193143 L
330	4,4	3.3	50	60	8/13/80	Giben	193144 C
350	4,25	3.3	30	72	Combi3 + 2/13/94	Scheer	193145 L
350	4,4	3.3	30	72	Combi3 + 2/13/94	SCM, Panhans, Mayer, Schelling, HOLZ-HER	193146 L
350	4,4	3.3	50	72	8/13/80	Giben Smart	193147 O
350	4,0	3.0	60	72	Combi7	Homag (Holzma) 72, HPP 350	193373 L
350	4,4	3.3	60	72	Combi7	Homag (Holzma) 72, HPP 350	193148 L
350	4,4	3.3	75	72		Homag Sawtech, Homag (Holzma) 250	193149 L
355	4,4	3.3	30	72	Combi3 + 2/13/94	Mayer / Format 4	193290 L
350	3,6	2.5	65	72	2/9/110 + 2/9/100	Selco WN 250	193302 L
355	4,4	3.3	75	72		Giben	193150 L
355	4,4	3.3	80	72	4/8,5/100 + 2/7/110 + 2/14/110	Gabbiani PRIMA, SCM ALPHA	193152 L
360	4,4	3.3	30	72	Combi3 + 2/13/94	Schelling	193153 L
360	4,4	3.3	75	72	4/15/105	Giben	193154 C
370	4,4	3.3	30	72	Combi3 + 2/13/94	Schelling FM	193155 L
380	4,4	3.3	30	72	Combi3 + 2/13/94	HOLZ-HER	193156 L
380	4,4	3.3	50	72	4/13/80	Giben Onyx	193157 L
380	4,0	3.0	60	72	Combi7	Homag (Holzma)	193374 L
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380	4,8	3.6	60	72	Combi7	Homag (Holzma)	193159 L
380	3,6	2.5	65	72	2/9/110 + 2/9/100	Selco WN 610 - WNA 610	193303 L
380	4,4	3.3	65	72	2/9/100 + 2/9/110	Selco WN 610	193283 L
380	4,4	3.3	80	72	Combi5	SCM, Selco	193188 L
380	4,8	3.6	80	72	Combi5	SCM, Selco	193189 L
400	4,25	3.3	30	72	Combi3 + 2/13/94	Scheer	193160 O
400	4,4	3.3	30	72	Combi3 + 2/13/94	HOLZ-HER, Irion, Mayer, Scheer, Schelling	193161 L
400	4,4	3.3	60	72	Combi7	Nanxing	193162 O
400	4,0	3.0	65	72	2/9/110 + 2/9/100	Selco WN 630 - WNA 630, Selco WN 650 - WNA 650	193304 L
400	4,4	3.3	65	72	2/9/100 + 2/9/110	Selco WN 630, WN 650	193284 L
400	4,4	3.3	75	72	4/15/105 + 2/7/110	Giben Prismatic 1, Giben Starmatic, Homag CH08+12	193163 L
400	4,4	3.3	80	72	Combi5	Gabbiani CLASS, SCM DELTA, Selco WN / EB	193164 L
420	4,8	3.6	60	72	Combi7	Homag (Holzma) Typ 92	193165 L
430	4,4	3.3	30	72	Combi3 + 2/13/94	HOLZ-HER	193166 L
430	4,0	3.0	65	72	2/9/110 + 2/9/100	Selco WN 650 - WNA 650	193305 L
430	4,4	3.3	65	72	2/9/100 + 2/9/110	Selco WN 650	193285 L
430	4,8	3.6	70	72	4/11/130	Selco WN	193169 L
430	4,4	3.3	75	72	4/15/105 + 2/7/110	Giben Prismatic 2 old	193167 L
430	4,4	3.3	80	72	Combi5	Selco WN	193168 L
450	4,4	3.3	30	72	Combi3 + 2/13/94	Irion, Schelling	193170 L
450	4,4	3.3	75	72	2/7/110	Giben	193171 L
450	4,4	3.3	80	72	Combi5	Gabbiani ELITE	193172 O
450	4,65	3.6	30	72	Combi3 + 2/13/94	Scheer	193173 O
450	4,8	3.6	30	72	Combi3 + 2/13/94	Scheer	193174 L
450	4,8	3.6	60	72	Combi7	Homag (Holzma)	193175 L
450	4,8	3.6	80	72	Combi5	Selco WN	193176 O
460	4,4	3.3	30	72	Combi3 + 2/13/94	Schelling FL, FH6	193177 L
470	4,4	3.3	75	72	4/15/105 + 2/19/120	Giben	193178 C
470	4,8	3.6	70	72	4/11/130	Selco WN	193179 C
480	4,4	3.3	30	72	Combi3 + 2/13/94	Schelling FH6 from 2016	193180 L
480	4,8	3.6	60	72	Combi7	Homag (Holzma)	193181 L
480	4,8	3.6	70	72	4/11/130	Selco Series 750	193183 C
480	4,8	3.6	80	72	Combi5	Selco WN	193184 L
500	4,8	3.6	60	72	Combi7	Homag (Holzma) Typ 22	193185 C
520	4,8	3.6	30	72	Combi3 + 2/13/94	Schelling FH8	193186 L
520	4,8	3.6	60	72	Combi7	Homag (Holzma) 23 / 550	193187 L
520	4,8	3.6	70	72	4/11/130	Selco WN	193182 L
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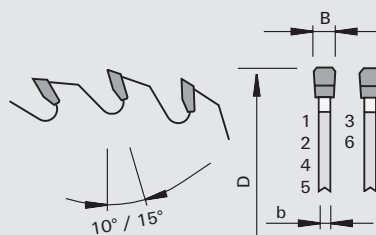
104249

Panel Sizing Saw Blades HW - Q-Cut "G6" - nn-System

Product



Drawing



LEUCO
nn-system



Tungsten Carbide [HW]



Machine / Application

- panel sizing saws
- for finish cuts in veneered, foiled or melamine-laminated panels, in single sheets or in stacks up to 60 mm cutting height

Design

- special nn-System gullet geometry
- tooth configuration: G6
- cutting material: HW HL Board 04 plus

Advantages

- especially low noise level
- noise reduction by up to approx. 6 dB(A) when idling
- for highest performance demands
- impressive cutting quality thanks to exact and precise cuts without chippings
- reduced cutting pressure and power consumption thanks to optimized cutting geometry
- clearly increased edge life thanks to improved HW grade

Notes

- projection: min. 20 - 25 mm max. 40 mm
- NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
310	4,0	3.0	60	72	Combi7	Homag (Holzma BR200)	193371 L
310	4,4	3.2	60	72	Combi7	Homag (Holzma BR200)	193190 L
350	4,4	3.2	60	72	Combi7	Homag (Holzma 72, 350, HPP 350)	193191 L
380	4,4	3.2	60	72	Combi7	Homag (Holzma)	193192 L
380	4,8	3.5	60	72	Combi7	Homag (Holzma 82, HPP 82, HPP 83, HPL 380)	193193 L
450	4,8	3.5	60	72	Combi7	Homag (Holzma 11510)	193194 L
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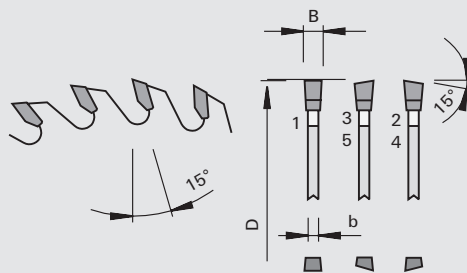
104258

Panel Sizing Saw Blades HW - Q-Cut "G5"

Product



Drawing


LEUCO
G5 system


Tungsten Carbide [HW]



Machine / Application

horizontal panel sizing saws
for sizing and finish cuts in
wood core plywood, plywood
boards, veneered or paper-lam-
inated wood-based panels and
honeycomb panels

Design

vibration and noise damping
ornaments
additional expansion slots
tooth configuration: G5
cutting material: HW HL Board
O4 plus

Advantages

very low cutting pressure and
small power consumption
thanks to optimized cutting
geometry
excellent cutting quality in
wood-based materials contain-
ing fibers
extremely low-noise and smooth
running thanks to vibration and
noise damping ornaments as
well as special expansion slot
combinations

Notes

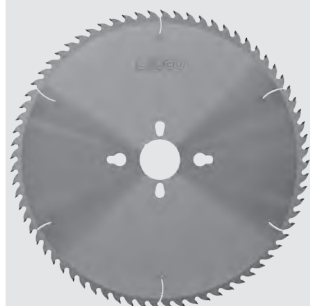
Attention: when assigning
the appropriate scoring saw
blades, please take into
account the cutting width
reduction of 4 mm!
NL**- Combi3 = 2/10/60
+ 2/9/46 + 2/9.5/46.5 +
2/7/42
NL**- Combi5 = 2/7/110
+ 2/9/110 + 2/8.4/130
+ 2/14/110 + 4/9/100 +
4/19/120
NL**- Combi7 = 2/9/110
+ 2/10/80 + 2/11/85 +
2/11/115 + 2/11/148 +
2/14/100 + 2/14/125 +
2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
300	4,0	3.2	30	100	Combi3	Fimal Concept 350	193312 L
350	4,0	3.2	30	80	Combi3 + 2/13/94	SCM, Panhans, Mayer, Schelling, HOLZ-HER	192813 L
350	4,0	3.2	60	80	Combi7	Homag (Holzma)	192814 L
380	4,0	3.2	60	80	Combi7	Homag (Holzma)	192815 L
400	4,0	3.2	30	85	Combi3 + 2/13/94		192816 L
430	4,0	3.2	30	85	Combi3 + 2/13/94		192817 L
430	4,0	3.2	80	90	Combi5	Selco	192818 L
450	4,0	3.2	60	90	Combi7	Homag (Holzma)	192819 L
460	4,0	3.2	30	90	2/13/94	Schelling	192820 C
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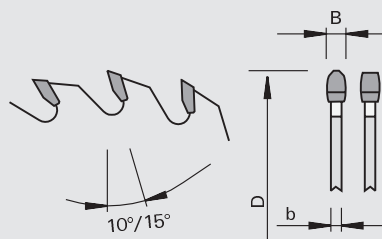
104278

Panel Sizing Saw Blades HW - Q-Cut "TR-F K"

Product



Drawing



LEUCO
topline^{plus}

Tungsten Carbide [HW]



Machine / Application

- horizontal panel sizing saws
- for micro cuts in new materials (special surfaces) and plastics

Design

- vibration and noise damping ornaments
- additional expansion slots
- tooth configuration: TR-F K
- cutting material: HW HL Board 04 plus

Advantages

- excellent cutting quality in "anti fingerprint" materials and for conventional plastics
- no scoring on the cutting surface due to convex tooth sides
- no flares on the surface of sensible materials

Notes

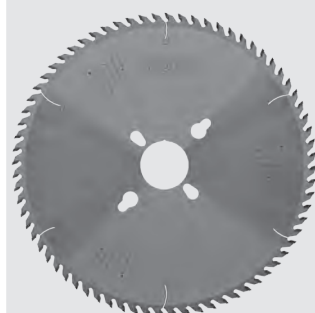
- Attention: when assigning the appropriate scoring saw blades, please take into account the cutting width reduction of 4 mm!
- NL**- Combi3 = 2/10/60 + 2/9/46 + 2/9.5/46.5 + 2/7/42
- NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
350	4,0	3.2	30	72	Combi3 + 2/13/94	Schelling, SCM, Panhans, Mayer; HOLZ-HER	192974 L
350	4,0	3.2	60	72	Combi7	Homag (Holzma)	192975 L
380	4,0	3.2	60	72	Combi7	Homag (Holzma)	192976 L
400	4,0	3.2	30	72	Combi3 + 2/13/94	Schelling	192977 L
450	4,0	3.2	60	72	Combi7	Homag (Holzma)	192978 L
460	4,0	3.2	30	72	2/13/94	Schelling	192979 L
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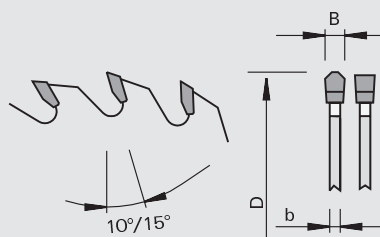
104378

Panel Sizing Saw Blades HW - U-Cut "TR-F"

Product



Drawing

LEUCO
topline

U-CUT TR-F

Tungsten Carbide [HW]

LOW
noise

Machine / Application

- panel sizing saws
- for sizing cuts in plastic-laminated panels

Design

- up to ØD=360, 10 degree hook angle
- from ØD=380, 15 degree hook angle
- tooth configuration: triple chip / flat "TR-F"
- cutting material: HW HL Board 04 plus

Advantages

- improved cutting quality thanks to optimized cutting geometry
- noise-reduction thanks to laser ornaments

Notes

- specifically for plastic-laminated panels and plywood in single sheets and stacks
- NL**- Combi3 = 2/10/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42
- NL**- Combi5 = 2/7/110 + 2/9/110 + 2/8,4/130 + 2/14/110 + 4/9/100 + 4/19/120
- NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

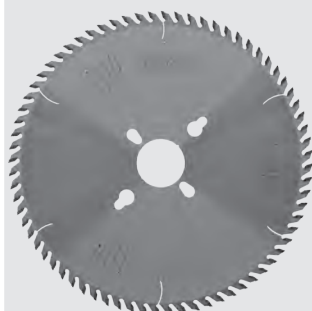
Ø D	B	b	Ø d	Z	NL**		Ident-No.
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300	4,4	3.0	75	72	2/9/110	Homag Espana	192902 L
300	4,4	3.2	80	72	Combi5	Gabbiani, SCM	193111 L
305	3,2	2.2	30	60	Combi3 + 2/13/94	Scheer FM 16	192903 L
305	4,4	2.8	30	60	Combi3 + 2/13/94	Mayer, Panhans	192904 L
305	4,4	2.8	60	60		Hoggers	192905 L
310	4,4	3.2	60	72	Combi7	Homag (Holzma) Typ 130	193300 L
320	4,4	3.2	60	72	Combi7	Homag Sawtec	80486008 L
320	4,4	3.2	65	60	2/9/110	Biesse, Selco EB 80	192906 L
320	4,4	3.2	75	72	3/13/95	Giben Smart	192907 L
320	4,4	3.2	80	60	Combi5	Gabbiani, SCM	193099 L
320	4,4	3.2	80	72	Combi5	SCM	193110 L
340	4,4	3.2	80	72	Combi5	SCM	193313 L
350	4,4	3.0	30	72	Combi3 + 2/13/94	SCM, Panhans, Mayer, Schelling, HOLZ-HER	192908 L
350	4,4	3.2	60	72	Combi7	Homag (Holzma) 72, HPP 350	192909 L
350	4,4	3.0	75	60		Giben MK Gamma	192910 L
350	4,4	3.2	75	72	2/7/110	KDT	80484667 L
355	4,4	3.2	30	72	Combi3 + 2/13/94	Mayer / Format 4	193289 C
355	4,4	3.2	65	72	2/9/110	Selco EB 95 / EB 100	193098 L
355	4,4	3.0	75	60		Giben Trend, Homag CH06+10	192912 L
355	4,4	3.0	75	72	4/15/105	Giben	192911 L
355	4,4	3.0	80	72	Combi5	Gabbiani PRIMA, SCM ALPHA, S.M.A., hoggers	192913 L
360	4,4	3.2	30	72	Combi3	Schelling FH4	193314 L
360	4,4	3.2	65	72	2/9/110	Selco	192914 L
380	4,4	3.2	60	72	Combi7	Homag (Holzma)	192915 L
380	4,8	3.5	60	72	Combi7	Homag (Holzma)	192916 L
380	4,4	3.2	80	72	Combi5	Gabbiani, SCM, Selco	192969 L
380	4,8	3.5	80	72	Combi5	Gabbiani, SCM, Selco	192993 L
400	4,25	3.2	30	72	Combi3 + 2/13/94	Scheer	192917 L
[mm]	[mm]	[mm]	[mm]				

Ø D	B	b	Ø d	Z	NL**	Ident-No.
400	4,4	3.2	30	96	Combi3 + 2/13/94	192918 L
400	4,4	3.2	30	72	Combi3 + 2/13/94 Schelling, Mayer, Irion, Scheer, HOLZ-HER	192919 L
400	4,4	3.2	60	72	Combi7 Anthon	192920 L
400	4,8	3.5	60	72	Combi7 Homag (Holzma) Typ 01	192923 L
400	4,4	3.2	75	72	4/15/105 + 2/7/110 Giben Prismatic 1, Giben Starmatic, Homag CH08+12	192921 L
400	4,4	3.2	80	72	Combi5 Selco WN / EB, S.M.A., Irion	192922 L
420	4,8	3.5	60	72	Combi7 Homag (Holzma)	192924 L
430	4,4	3.2	30	72	Combi3	192925 L
430	4,4	3.2	60	72	Combi7	192926 L
430	4,4	3.2	75	96	4/15/105 + 2/7/110 Giben Prismatic 2 old	192927 L
430	4,4	3.2	80	72	Combi5 Selco WN	192928 L
450	4,4	3.2	30	72	Combi3 + 2/13/94 Irion, Schelling	192929 L
450	4,8	3.5	60	72	Combi7 Homag (Holzma)	192931 L
450	4,4	3.2	75	72	2/7/110 KDT	80484668 L
450	4,4	3.2	80	72	Combi5 S.M.A., Irion	192930 L
450	4,8	3.5	80	72	Combi5 Selco WN	192932 L
460	4,4	3.2	30	72	Combi3 + 2/13/94 Schelling FL, FH 6	192933 L
470	4,8	3.5	70	72	4/11/130 Selco WN	192936 L
470	4,4	3.2	75	96	4/15/105 + 2/19/120 Giben Prismatic 3	192934 L
470	4,4	3.2	75	72	4/15/105 + 2/19/120 Giben	192935 L
480	4,4	3.2	30	72	Combi3 + 2/13/94 Schelling FL	192937 L
480	4,8	3.5	60	72	Combi7 Homag (Holzma) 530	192938 L
480	4,8	3.5	80	72	Combi5 Selco WN	192939 L
520	4,4	3.3	30	72	4/13/94 Schelling FH8	193251 L
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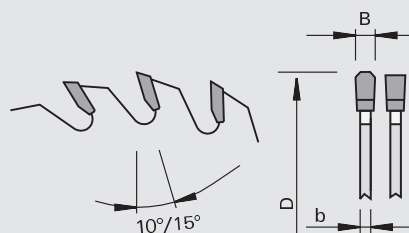
104378

Panel Sizing Saw Blades HW - U-Cut max "TR-F"

Product



Drawing

LEUCO
topline

U-CUT MAX

Tungsten Carbide [HW]

LOW
noise

Machine / Application

- panel sizing saws
- for sizing cuts in plastic-laminated panels

Design

- up to ØD=360, 10 degree hook angle
- from ØD=380, 15 degree hook angle
- tooth configuration: triple chip / flat "TR-F"
- cutting material: HW HL Board 04 plus

Advantages

- higher edge life thanks to up to 6 times more resharpenings than U-Cut TR-F
- noise reduction thanks to laser ornaments

Notes

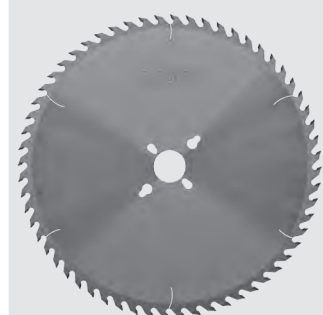
- specifically for plastic-laminated panels and plywood in single sheets and stacks
- NL**- Combi3 = 2/10/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42
- NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
350	4,4	3.2	30	72	Combi3 + 2/13/94	SCM, Panhans, Mayer, Schelling, HOLZ-HER	193120 C
350	4,4	3.2	60	72	Combi7	Homag (Holzma) 72, HPP 350	193121 L
350	4,4	3.2	75	72		Giben MK Gamma	193122 L
380	4,4	3.2	60	72	Combi7	Homag (Holzma)	193123 L
380	4,8	3.5	60	72	Combi7	Homag (Holzma)	193124 L
380	4,4	3.2	80	72	Combi5	Gabbiani, SCM, Selco	193125 C
380	4,8	3.5	80	72	Combi5	Gabbiani, SCM, Selco	193126 C
400	4,4	3.2	30	72	Combi3 + 2/13/94	Schelling Mayer, Irion, Scheer, HOLZ-HER	193127 C
450	4,4	3.2	30	72	Combi3 + 2/13/94	Irion, Schelling	193128 C
450	4,8	3.5	60	72	Combi7	Homag (Holzma)	193129 L
470	4,8	3.5	70	72	2/11/130	Selco WN	193132 L
470	4,4	3.2	75	72	4/15/105 + 2/19/120	Giben	193130 C
470	4,8	3.5	75	72	4/15/105 + 2/7/110	Giben	193131 C
500	4,4	3.2	30	60	Combi3 + 2/13/94	Schelling, Irion	192940 L
500	4,8	3.5	60	72	Combi7	Homag (Holzma) Typ 22	192941 L
520	4,8	3.5	30	72	Combi3 + 2/13/94	Schelling FH 8	192942 L
520	4,8	3.5	60	72	Combi7	Homag (Holzma) Typ 23	192943 L
560	4,8	3.5	30	72	2/13/94	Schelling	193104 L
600	5,8	4.0	60	72	Combi7	Homag (Holzma) Typ 42	192944 L
650	6,2	4.0	40	72		Schelling	192945 L
[mm]	[mm]	[mm]	[mm]				

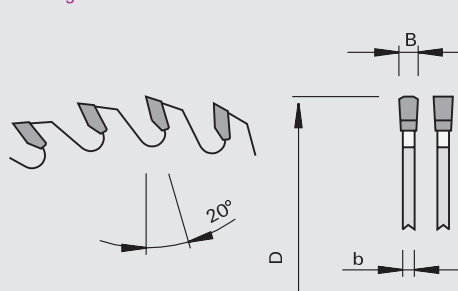
104270

Panel Sizing Saw Blades HW - U-Cut speed "TR-F"

Product



Drawing



LEUCO
topline



Tungsten Carbide [HW]



Machine / Application

- horizontal panel sizing saws
- for stack cuts in raw and plastic-laminated panels

Design

- vibration and noise damping ornaments
- additional expansion slots
- tooth configuration: triple chip / flat "TR-F"
- cutting material: HW HL Board 04 plus

Advantages

- for highest performance demands
- reduced cutting pressure and power consumption thanks to optimized cutting geometry
- extremely low-noise and smooth running thanks to vibration and noise damping ornaments as well as special expansion slot combinations
- clearly increased edge life thanks to improved HW grade

Notes

- stack height: Ident-No. 192629 up to max. 190 mm / Ident-No. 192631 up to max. 210 mm / Ident-No. 192633 up to max. 215 mm
- recommended projection: 20-30 mm
- NL**-Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
520	4,8	3.5	60	60	Combi7	Homag (Holzma) Typ 23	192617 L
530	5,0	3.5	30	60		Schelling	192618 C
530	5,8	4.0	60	60	Combi7		192619 L
565	4,8	3.5	80	60	2/8/110		192620 C
565	5,0	3.5	100	60		Giben	192621 S
570	4,8	3.5	60	60	Combi7	Homag (Holzma)	192622 L
575	5,8	4.0	60	60	Combi7	Homag (Holzma)	192664 L
600	5,8	4.0	60	60	Combi7	Homag (Holzma) Typ 42	192624 L
600	5,8	4.0	80	60	2/11/115 + 2/19/120		192625 L
620	6,2	4.0	80	60	4/15/143		192626 C
650	6,2	4.0	40	60		Schelling	192627 C
670	6,0	4.4	60	48	Combi7	Homag (Holzma) 66 (Tandem)	192628 L
680	6,4	4.4	40	60	2/17/140 + 2/13/140	Schelling	192629 L
700	6,4	4.4	80	60	2/17/110	Anthon	192631 L
700	6,8	4.4	80	60	2/17/110		192632 S
720	6,4	4.4	40	60	2/13/114 + 2/13/140	Schelling	192633 L
730	6,4	4.4	60	60	Combi7	Homag (Holzma) 66 (Tandem)	192635 L
730	6,4	4.4	80	60	2/17/110	Anthon LNC	192634 L
750	6,5	4.6	40	72	2/13/140 + 2/13/114		192636 L
[mm]	[mm]	[mm]	[mm]				

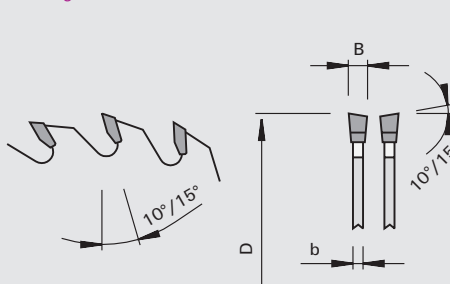
104320

Panel Sizing Saw Blades HW - U-Cut "WS"

Product



Drawing



LEUCO
topline



Tungsten Carbide [HW]

Machine / Application

- panel sizing saws
- double-end tenoners
- for sizing cuts in raw and veneered particleboard, hardboard, MDF panels and high-density plywood in single sheets and stacks

Design

- up to ØD=355, 10 degree hook angle and 15 degree corner angle
- from ØD=400, 15 degree hook angle and 10 degree corner angle
- tooth configuration: alternate top bevel "WS"
- cutting material: HW HL Board O4 plus

Advantages

Notes

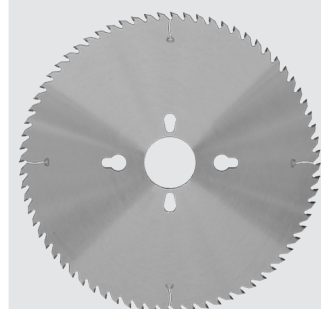
- for main/scoring saw combinations see specifications (appendix)
- on double-end tenoners in combination with large hoppers
- NL**- Combi3 = 2/7/60 + 2/9/46 + 2/9,5/46,5 + 2/7/42
- NL**- Combi5 = 2/7/110 + 2/9/110 + 2/8,4/130 + 2/14/110 + 4/9/100 + 4/19/120
- NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**		Ident-No.
305	4,4	2.8	30	48	Combi3 + 2/13/94	Mayer, Panhans	192821 L
305	4,4	2.8	60	48	Combi7		192822 L
320	4,4	3.2	30	50	Combi3	Mayer, Format 4	193215 L
350	4,4	3.0	30	54	Combi3 + 2/13/94	SCM, Panhans, Schelling	192823 L
350	4,4	3.0	60	54	Combi7	Holzma	193095 L
355	4,4	3.0	30	72	Combi3 + 2/13/94	Schelling, Mayer, Irion	192824 L
355	4,4	3.0	60	54	Combi7	Homag (Holzma)	192825 L
355	4,4	3.0	60	72	Combi7		192826 L
355	4,4	3.0	80	54	Combi5	S.M.A.	192827 L
355	4,4	3.0	80	72	Combi5	S.M.A.	192828 L
380	4,8	3.5	60	54	Combi7	S.M.A., Homag (Holzma)	192829 L
380	4,4	3.2	60	72	Combi7	Homag (Holzma)	193340 L
400	4,4	3.2	80	96	Combi5		192830 L
400	4,6	3.2	30	60	Combi3 + 2/13/94	Schelling, Mayer, Irion, HOLZ-HER	192831 L
400	4,6	3.2	30	72	Combi3 + 2/13/94	Schelling, Mayer, Irion, HOLZ-HER	192832 L
400	4,6	3.2	80	72	Combi5	S.M.A.	192834 O
430	4,6	3.2	75	72	4/15/105	Giben Prismatic 2	192835 L
430	4,6	3.2	80	72	Combi5	S.M.A.	192836 C
450	4,6	3.2	30	54	Combi3 + 2/13/94	Panhans, Irion, Schelling	192837 L
450	4,6	3.2	80	72	Combi5	S.M.A., Irion	192838 L
500	4,6	3.2	30	60	Combi3 + 2/13/94	Schelling, Irion	192839 L
500	4,6	3.2	80	60	Combi5	Teutomatic	192840 O
500	4,8	3.5	60	60	Combi7	Homag (Holzma)	192999 C
550	5,0	3.5	80	60	Combi5	Teutomatic	192841 L
[mm]	[mm]	[mm]	[mm]				

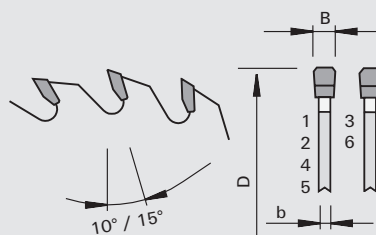
204080

Panel Sizing Saw Blades DP - Q-Cut "G6"

Product



Drawing



Polycrystalline diamond [DP]

Machine / Application

I horizontal panel sizing saws
I for finish cuts in raw and plastic-laminated panels

Design

I vibration-optimized tool body design
I LEUCODIA tipping quality
I G6: for finish cuts in unfinished and plastic-coated composite wood boards individually or in packages up to 80 mm

Advantages

I extremely good vibration damping due to laser ornaments filled with damping material

Notes

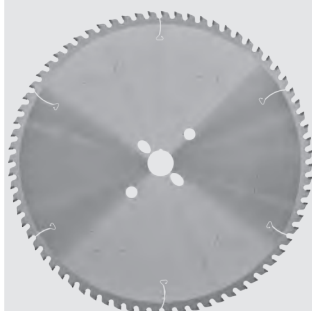
I NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**	Ident-No.
300	4,4	3.2	30	72		193409 L
300	4,4	3.2	30	72	2/10/60 + 2/13/94	Panhans, Mayer, SCM, Schelling 80487406 O
300	4,4	3.2	60	72	2/14/110	HOMAG 80487408 O
300	4,4	3.2	65	72	2/9/100 + 2/9/110	Selco 80487409 O
300	4,4	3.2	75	72	2/9/11	HOMAG 80487410 O
300	4,4	3.2	80	72	2/14/110	SCM-Gabbiani 80487411 O
320	4,4	3.2	30	72		193410 L
320	4,4	3.2	50	72	3/15/80	Giben 80487412 O
320	4,4	3.2	60	72	2/14/100	HOMAG Sawtech B 200 80487413 O
320	4,4	3.2	65	72	2/9/100 + 2/9/110	Selco 80487414 O
320	4,4	3.2	75	72		Giben 80487415 O
320	4,4	3.2	80	72	2/14/110	SCM-Gabbiani 80487416 O
350	4,4	3.2	30	72		193412 L
350	4,4	3.2	50	72	4/13/80	Giben 80487418 O
350	4,4	3.2	60	72	Combi7	HOMAG 193411 L
350	4,4	3.2	30	72	2/10/60 + 2/13/94	Panhans, Mayer, SCM, Scheer 80487417 O
350	4,4	3.2	65	72	2/9/110	Selco 80487419 O
350	4,4	3.2	75	72	4/15/105 + 2/7/110	Giben 80487420 O
350	4,4	3.2	80	72	2/14/110	SCM-Gabbiani 80487421 O
380	4,4	3.2	60	72	Combi7	HOMAG 193413 L
400	4,4	3.2	30	72		193414 L
400	4,4	3.2	30	72	2/10/60 + 2/13/94	Panhans, Mayer, SCM, Scheer 80487422 O
400	4,4	3.2	65	72	2/9/110	Selco 80487423 O
400	4,4	3.2	75	72	4/15/105 + 2/7/110	Giben, KDT 80487424 O
400	4,4	3.2	80	72	2/14/110	SCM-Gabbiani 80487425 O
400	4,4	3.2	80	72	2/9/130 + 4/19/120	Selco 80487426 O
430	4,4	3.2	30	72		193415 L
430	4,4	3.2	30	72	2/10/60	Schelling 80487427 O
430	4,4	3.2	65	72	2/9/10	Selco 80487428 O
430	4,4	3.2	70	72	4/11/130	Selco 80487429 O
430	4,4	3.2	75	72	4/15/105 + 2/7/110	Selco 80487430 O
430	4,4	3.2	80	72	2/14/110	SCM-Gabbiani 80487431 O
450	4,8	3.5	60	72	Combi7	HOMAG 193416 L
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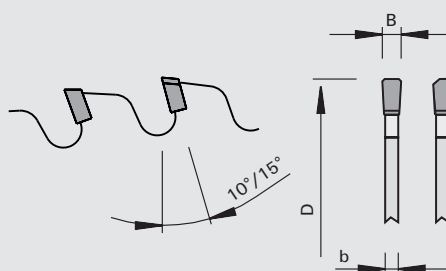
204080

Panel Sizing Saw Blades DP - U-Cut "TR-F-FA"

Product



Drawing


LEUCO
topline

Polycrystalline diamond [DP]

Machine / Application

horizontal panel sizing saws
for sizing cuts in raw and plastic-laminated panels

Design

Extra sturdy design for universal use
Tooth configuration: triple chip - flat chamfer "TR-F-FA"
Cutting material: DP

Advantages

A larger wedge angle ensures a greater resistance to breakage at the tooth

Notes

NL**- Combi3 = 2/10/60 + 2/9/46 + 2/9.5/46.5 + 2/7/42
NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120
Further dimensions on request

Ø D	B	b	Ø d	Z	NL**		Ident-No.
300	3,2	2.4	30	72	Combi3 + 2/13/94	Schelling LS1	193342 L
308	3,2	2.4	60	72	Combi7	HOMAG SAWTEQ B-320 flexTec	193343 L
350	4,4	3.2	30	72	Combi3 + 2/13/94	HOLZ-HER, Mayer, Panhans, Schelling SCM	193344 L
350	4,4	3.2	60	72	Combi7	HOMAG (HOLZMA), Nanxing	193345 L
350	4,4	3.2	75	72	4/15/105 + 2/7/110	Giben	193346 L
380	4,4	3.2	60	72	Combi7	HOMAG (HOLZMA), Nanxing	193347 L
380	4,4	3.2	60	72	Combi7	HOMAG (HOLZMA), Nanxing	193348 L
380	4,8	3.5	60	72	Combi7	HOMAG (HOLZMA), Nanxing	193349 L
400	4,4	3.2	30	72	Combi3 + 2/13/94	HOLZ-HER, Irion, Mayer, Panhans, Scheer, Schelling	193350 L
450	4,8	3.5	60	72	Combi7	HOMAG (HOLZMA), Nanxing	193351 L
[mm]	[mm]	[mm]	[mm]				

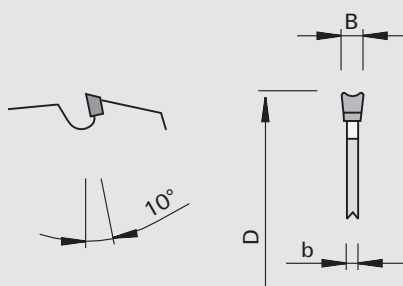
204180

DIAREX Panel Sizing Saw Blades DP "HR-FA"

Product



Drawing



Polycrystalline diamond [DP]

Machine / Application

- horizontal panel sizing saws
- well suited for magnet bond boards
- very well suited for thin plates made of CFRP and GFRP

Design

- tooth configuration: hollow back with chamfer "HR-FA"
- cutting material: DP
- resharpenable area 2.0 mm

Advantages

- excellent cut quality thanks to pre-scoring effect and reduced cutting pressure

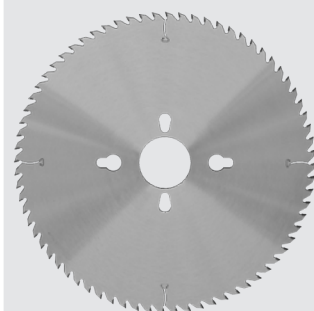
Notes

Ø D	B	b	Ø d	Z	Ident-No.
350	4,4	3.2	30	72	193222 L
[mm]	[mm]	[mm]	[mm]		

204380

Panel Sizing Saw Blades DP "HR-TR" - topcoat

Product



Drawing

HR-TR



Polycrystalline diamond [DP]

Machine / Application

- horizontal panel sizing saws
- for finish cuts in HPL and solid core materials

Design

- vibration-optimized tool body design
- LEUCODIA tipping quality
- LEUCO topcoat: smooth surfaces for the reduction of deposits and adhesions on the cutting edges

Advantages

- extremely good vibration damping due to laser ornaments filled with damping material
- increased edge lives thanks to topcoat coating

Notes

- NL**- Combi7 = 2/9/110 + 2/10/80 + 2/11/85 + 2/11/115 + 2/11/148 + 2/14/100 + 2/14/125 + 2/19/120

Ø D	B	b	Ø d	Z	NL**	Ident-No.
350	4,4	3.2	60	72	Combi7	193046 L
[mm]	[mm]	[mm]	[mm]			

Homag (Holzma) 72, HPP 350

204389

Panel Sizing Saw Blades DP "TR-F-FA" - nn-System

Product



Drawing

TR-F-FA


LEUCO
nnSystem

DP PANEL



Polycrystalline diamond [DP]



Machine / Application

- panel sizing saws
- for sizing cuts in raw and plastic-laminated panels

Design

- special NoNoise gullet geometry
- diamond cutting edges with polished design
- LEUCODIA tipping quality

Advantages

- especially low noise level
- noise reduction by approx. 6 dB(A) when idling
- for each application case the correct tooth form

Notes

- further dimensions and tooth forms on request

Ø D	B	b	Ø d	Z	forma de diente	Ident-No.
308	3,2	2.4	60	96	TR-F-FA	Homag HPS 320
[mm]	[mm]	[mm]	[mm]			193103 L

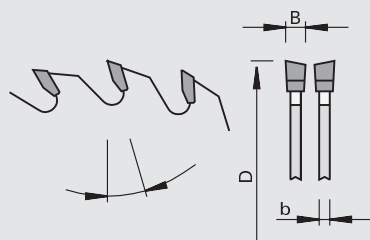
105320 / 105322

Scoring Saw Blades HW "WS"

Product



Drawing

LEUCO
toplineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- panel sizing saws with controllable scoring device
- for scoring of plastic-laminated postforming panels

Design

- tooth configuration: alternate top bevel "WS"
- cutting material: HW HL Board 06

Advantages

Notes

- cutting width consistently .2 mm wider than the main saw kerf

Ø D	B	b	Ø d	Z	NL	Hook angle	Corner		Ident-No.
180	3,3	2.2	22	36		10	15	Altendorf	192973 C
250	4,55	3.5	30	48	2/10/60	10	15	HOLZ-HER Cut 85	181999 L
250	4,55	3.5	45	48		10	15	Holzma HVP 120	189221 O
280	4,55	3.5	45	84		10	30	Holzma HPP 230+Hpp 250	189324 L
340	5,0	3.5	45	48		10	20	Holzma	188500 L
340	5,0	3.5	45	108		0	20	Holzma	188501 L
[mm]	[mm]	[mm]	[mm]			[°]	[°]		

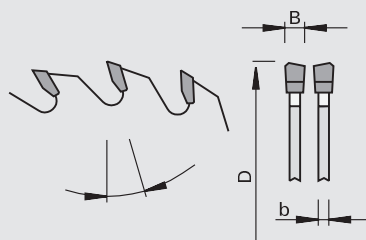
105320

Scoring Saw Blades HW "WS-FA"

Product



Drawing

LEUCO
toplineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- panel sizing saws with controllable scoring device
- for scoring of plastic-laminated postforming panels

Design

- tooth configuration: alternate top bevel with chamfer "WS-FA"
- cutting material: HW HL Board 06

Advantages

Notes

- cutting width consistently .2 mm wider than the main saw kerf

Ø D	B	b	Ø d	Z	NL	Corner	Ident-No.
180	4,55	3.2	30	36		15	Schelling 193096 C
300	4,6	3.2	65	72	2/8,4/110 + 2/9/100	5	Selco 188497 L
[mm]	[mm]	[mm]	[mm]			[°]	

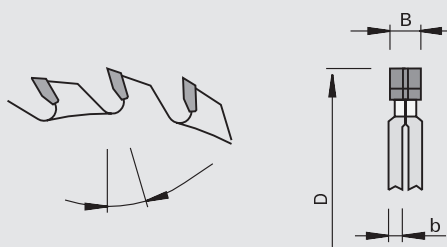
105318

Scoring Saw Blades HW - adjustable "F"

Product



Drawing

LEUCO
toplineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- table saws
- panel sizing saws
- panel sizing saws with controllable scoring device
- for scoring of plastic-laminated panels

Design

- tooth configuration: flat "F"
- cutting material: HW HL Board 03

Advantages

- universally applicable

Notes

- split version - cutting width adjustable with spacers
- for main/scoring saw combinations see specifications (Technical Appendix)
- X = Original Striebig Scoring Saw Blades, cutting width adjustable

Ø D	B	b	Ø d	Z	NL	Hook angle		Ident-No.
70	2,8-3,6	2.2	20	2x8		12	Putsch	193252 L
80	2,8-3,6	2.2	20	2x6	2/4/34	10	Striebig	X 9201253 L
80	2,8-3,6	2.2	20	2x10		12	Striebig	193253 L
120	2,8-3,6	2.2	20	2x12		12	SCM	193197 L
120	2,8-3,6	2.2	22	2x12		12	Altendorf, Martin	193198 L
125	2,8-3,6	2.2	20	2x12		12	HOLZ-HER, SCM	193199 L
125	2,8-3,6	2.2	22	2x12		12	Altendorf, Martin	193200 L
[mm]	[mm]	[mm]	[mm]			[°]		

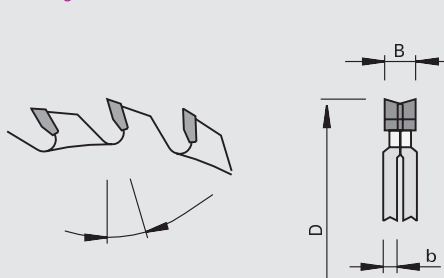
105325 / 105328

Scoring Saw Blades HW - adjustable "WS"

Product



Drawing

LEUCO
top lineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- table saws
- panel sizing saws
- panel sizing saws with controllable scoring device
- for scoring of plastic-laminated panels

Design

- tooth configuration: alternate top bevel "WS"
- cutting material: HW HL Board 03

Advantages

- low motor output thanks to tooth configuration "WS"

Notes

- split version - cutting width adjustable with spacers
- for main/scoring saw combinations see specifications (appendix)

Ø D	B	b	Ø d	Z	NL	Hook angle		Class-No.	Ident-No.
100	2,8-3,6	2.2	20	2x10		12	Schelling	105328	193254 L
100	2,8-3,6	2.2	22	2x10		12	Altendorf, Martin, Panhans, Striebig	105328	193255 L
120	2,8-3,6	2.2	20	2x12		8	SCM	105328	193201 L
120	2,8-3,6	2.2	22	2x12		8	Altendorf, Martin	105328	193202 L
120	2,8-3,6	2.2	22	2x12	2/3,8/42 + 4/4,6/55 + 4/4,6/39	8	Martin NC-adjustment	105328	193203 L
120	2,8-3,6	2.2	50	2x12		12	Altendorf RAPIDO	105328	193256 L
125	4,0-4,8	1.6	45	2x20		12	Giben, Mayer	105325	193257 L
140	2,8-3,6	2.0	36	2x12	2/6,2/51 + 3/ 4,2/55 + 3/9/55	12	Martin T75 PreX	105328	193258 L
160	2,8-3,6	2.2	30	2x16		12	Bäuerle	105328	193259 C
180	2,8-3,6	2.2	30	2x18		10	Koelle	105328	193260 C
300	4,2-4,7	1.8	50	2x32	3/15/80	12	Giben Prismatic + Starmatic	105325	193261 C
340	4,4-5,6	2.5	45	2x24		15	Holzma	105325	193262 C
[mm]	[mm]	[mm]	[mm]			[°]			

Ø D	B	b	Ø d	Z	NL	Hook angle		Class-No.	Ident-No.
120	2,8-3,6	2.2	20	2x22		8	SCM	105328	193204 L
120	2,8-3,6	2.2	22	2x22		8	Altendorf, Martin	105328	193205 L
180	2,8-3,6	2.2	22	2x18		12	Altendorf	105328	193263 C
180	3,2-3,8	2.2	50	2x18		12	Altendorf adjustment unit	105328	193264 L
[mm]	[mm]	[mm]	[mm]			[°]			

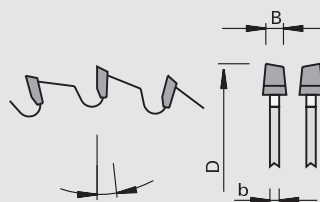
105390

Scoring Saw Blades HW "KO-WS"

Product



Drawing

LEUCO
toplineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- panel sizing saws with scoring device
- for scoring of plastic-laminated panels

Design

- tooth configuration: conical / alternate top bevel "KO-WS"
- cutting material: HW HL Board 04 plus

Advantages

- low motor output thanks to tooth configuration "KO-WS"
- for longer edge lives compared to HL Board 03 plus
- optimum cutting quality thanks to improved runout accuracy
- reduction of the scoring depth

Notes

- height adjustable to kerf of main saw blade
- optimum scoring depth 1.0 - 2.0 mm

Ø D	B	b	Ø d	Z	NL	Hook angle	Ident-No.
100	3,2-4,0	2.2	20	20		8	Schelling 192717 L
120	3,1-3,9	2.2	20	24		8	Lasari 192718 L
120	3,1-3,9	2.2	22	24		8	Altendorf 192719 L
125	4,45-5,25	3.2	20	20		0	Panhans 192723 L
125	4,45-5,25	3.2	22	20		0	Martin 192724 C
125	4,45-5,25	3.2	45	20		0	Giben, Homag CH03 192725 L
125	3,0-3,8	2.2	20	24		8	192721 C
125	3,2-4,0	2.8	20	24		8	SCM, SICAR, Panhans 192722 L
125	3,0-3,8	2.5	22	24		0	Martin, Altendorf 192720 L
125	4,45-5,25	3.2	45	24		8	Homag Espana 192726 L
150	4,45-5,25	3.2	30	24		8	Irion, Mayer 192727 L
150	4,45-5,25	3.2	45	24		8	Homag CH06,08,10,12 192728 L
150	4,45-5,25	3.2	45	28		8	Homag Espana 192729 L
150	4,45-5,25	3.2	45	36		8	Homag Espana, Homag SAWTEC B-130 193310 L
160	4,45-5,25	3.2	45	28	3/11/70	8	Giben Prismatic 192730 L
160	4,45-5,25	3.2	55	36	3/6,5/66	8	Gabbiani 192731 L
180	4,45-5,25	3.2	20	30	2/9/60	8	Schelling, Anthon 192732 L
180	5,8-6,6	4.0	20	30		8	Anthon 192738 L
180	4,45-5,25	3.2	30	30	2/10/60	8	Panhans 192733 L
180	5,2-6,0	3.5	55	30		0	Giben 192737 C
180	4,45-5,25	3.2	45	36		8	Holzma 192734 L
180	4,85-5,65	3.5	45	36		8	Holzma Typ 11 192736 L
180	4,45-5,25	3.2	50	44	3/13/80	10	Giben Smart 192735 L
200	4,35-5,15	6.0	20	24	2/11/66	8	Schelling 192739 L
200	5,0-5,8	3.5	20	34	2/11/66	8	Schelling 192747 L
200	4,85-5,65	3.5	20	34	2/11/66	8	Schelling FH 8 192744 L
200	4,45-5,25	3.5	20	36	2/11/66	8	Schelling 192740 L
200	4,45-5,25	3.2	30	36	2/10/60	8	S.M.A., Panhans, Scheer 192741 L
200	4,85-5,65	3.5	45	36		8	Holzma 192745 L
200	5,9-6,6	4.0	45	36		8	Holzma 192748 L
200	4,4-5,2	3.2	50	42	3/13/80 + 2/7/80	8	Giben Smart 192742 L
[mm]	[mm]	[mm]	[mm]			[°]	

Ø D	B	b	Ø d	Z	NL	Hook angle		Ident-No.
200	4,45-5,25	3.2	65	36	2/9/100 + 2/9/110	8	Selco	192743 L
200	4,85-5,65	3.5	65	36	2/9/110	8	Selco WN / EB	192746 L
200	3,65-4,45	2.5	65	36	2/9/100 + 2/9/110	0	Biesse, Selco	193306 L
215	4,45-5,25	3.2	50	42	3/15/80 + 2/7/80	8	Giben Prismatic + Starmatic	192749 L
280	4,85-5,65	3.5	45	72		8	Holzma	192750 L
300	4,45-5,25	3.2	30	48	2/11/73 + 2/13/94	8	Schelling FX-H 430	192751 L
300	4,45-5,25	3.2	50	48	3/15/80	8	Giben Prismatic	192752 L
300	4,45-5,25	3.2	65	48	2/8,4/100 + 2/8,4/110	8	Selco EB	192753 L
[mm]	[mm]	[mm]	[mm]			[°]		

Suitable for Panel Sizing Saw Blades Q-Cut G5 + Q-Cut TR-F K

Ø D	B	b	Ø d	Z	NL	Hook angle		Ident-No.
180	4,05-4,85	3.2	20	36		0	Schelling, Anton	192754 C
180	4,05-4,85	3.2	30	36	2/10/60	0	Panhans	192755 C
180	4,05-4,85	3.2	45	36		0	Holzma	192756 L
180	4,05-4,85	3.2	50	36	3/13/80	0	Giben Smart	192757 O
200	4,05-4,85	3.2	20	36	2/11/66	0	Schelling	192758 L
200	4,05-4,85	3.2	30	36	2/10/60	0	S.M.A., Panhans, Scheer	192759 O
200	4,05-4,85	3.2	45	36		0	Holzma	192760 L
200	4,05-4,85	3.2	50	36	3/13/80	0	Giben Smart	192761 O
200	4,05-4,85	3.2	65	36	2/9/100 + 2/9/110	0	Selco	192762 O
[mm]	[mm]	[mm]	[mm]			[°]		

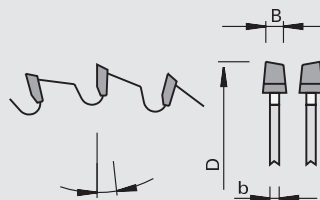
105390

Scoring Saw Blades HW "KO-WS" - LowNoise

Product



Drawing

LEUCO
toplineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- | Table saws
- | Panel sizing saws
- | Panel sizing saws with controllable scoring device
- | for scoring of plastic-laminated panels

Design

- | vibration and noise damping ornaments
- | tooth configuration: conical / alternate top bevel "KO-WS"
- | cutting material: HW HL Board 04 plus

Advantages

- | Very quiet when idling and during operation
- | Robust tool body thanks to a new design and a thicker tool body

Notes

- | height adjustable to kerf of main saw blade
- | 1 mm scoring depth = 0.21 mm cutting width
- | optimum scoring depth 1.0 - 2.0 mm

Ø D	B	b	Ø d	Z	Hook angle	Ident-No.
120	3,0-3,8	2.5	20	24	8	SCM 193362 L
120	3,0-3,8	2.5	22	24	8	Altendorf, Martin 193363 L
125	3,0-3,8	2.5	20	24	8	193364 L
125	3,0-3,8	2.5	22	24	8	SCM, SICAR, Panhans 193365 L
[mm]	[mm]	[mm]	[mm]		[°]	

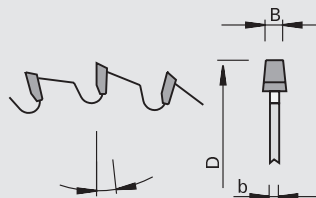
105390

Scoring Saw Blades HW "KO-F"

Product



Drawing

LEUCO
top lineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- panel sizing saws with scoring device
- for scoring of plastic-laminated panels

Design

- tooth configuration: conical-flat "KO-F"
- cutting material: HW HL Board 04 plus

Advantages

- quick adjustment
- universally applicable
- optimum cutting quality thanks to improved runout accuracy
- reduction of the scoring depth

Notes

- height adjustable to kerf of main saw blade
- 1 mm scoring depth = 0.17 mm cutting width
- optimum scoring depth 1.0 - 2.0 mm
- for main/scoring saw combinations see specifications (Technical Appendix)

Ø D	B	b	Ø d	Z	NL	Hook angle	Ident-No.
180	6,7-7,5	4.4	20	30		8 Anthon	192713 L
200	6,7-7,5	4.4	20	34	2/11/66	8 Schelling	192714 L
220	6,7-7,5	4.4	20	36	2/11/66	8 Schelling FS-H / AS-H	192716 L
220	3,25-4,0	2.4	45	60		8 Holzma HPS 320	192715 L
[mm]	[mm]	[mm]	[mm]			[°]	

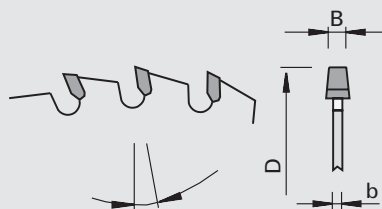
105390

Scoring Saw Blades HW "KO-F" - LowNoise

Product



Drawing

LEUCO
toplineLEUCO
DUR

Tungsten Carbide [HW]

Machine / Application

- | Table saws
- | Panel sizing saws
- | Panel sizing saws with controllable scoring device
- | for scoring of plastic-laminated panels

Design

- | vibration and noise damping ornaments
- | tooth configuration: conical-flat "KO-F"
- | cutting material: HW HL Board 04 plus

Advantages

- | Very quiet when idling and during operation
- | Robust tool body thanks to a new design and a thicker tool body

Notes

- | height adjustable to kerf of main saw blade
- | 1 mm scoring depth = 0.21 mm cutting width
- | optimum scoring depth 1.0 - 2.0 mm

Ø D	B	b	Ø d	Z	Hook angle	Ident-No.
120	3,0-3,8	2.5	20	24	8	SCM 193366 L
120	3,0-3,8	2.5	22	24	8	Altendorf, Martin 193367 L
125	3,0-3,8	2.5	20	24	8	SCM, SICAR, Panhans 193368 L
125	3,0-3,8	2.5	22	24	8	SCM, SICAR, Panhans 193369 L
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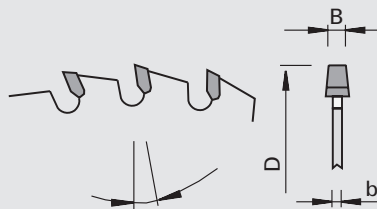
105399

Scoring Saw Blades HW "KO-F" - nn-System

Product



Drawing

LEUCO
nnSystemLEUCO
DUR

Tungsten Carbide [HW]

NO
noise

Machine / Application

- panel sizing saws with scoring device
- for scoring of plastic-laminated panels

Design

- special NoNoise gullet geometry
- tooth configuration: conical-flat "KO-F"
- cutting material: HW HL Board 04 plus

Advantages

- quick adjustment
- universally applicable
- optimum cutting quality thanks to improved runout accuracy
- reduction of the scoring depth
- especially low noise level
- noise reduction by approx. 6 dB(A) when idling
- excellent cutting quality in all common coatings
- long edge lives provide for the necessary productivity and economic efficiency

Notes

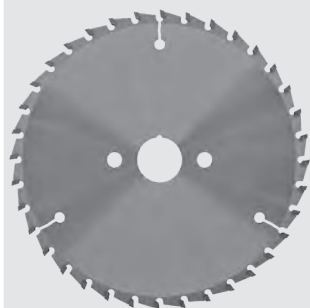
- height adjustable to kerf of main saw blade
- 1 mm scoring depth = 0.21 mm cutting width
- optimum scoring depth 1.0 - 2.0 mm
- for main/scoring saw combinations see specifications (Technical Appendix)

Ø D	B	b	Ø d	Z	NL	Hook angle	Ident-No.
120	3,1-3,9	2.5	20	24		8 SCM	192970 L
120	3,1-3,9	2.5	22	24		8 Altendorf, Martin	192971 L
125	3,1-3,9	2.2	20	24		8 SCM, SICAR, Panhans	192698 L
150	4,45-5,25	3.2	45	28		8 Holzma Typ 130	192699 L
150	4,45-5,25	3.2	45	36		8 Homag Espana, Homag SAWTEC B-130	193309 L
180	4,45-5,25	3.2	30	36	2/10/60	8 HOLZ-HER	192700 L
180	4,45-5,25	3.2	45	36		8 Holzma	192701 L
180	4,85-5,65	3.5	45	36		8 Holzma Typ 11	192702 L
200	4,45-5,25	3.5	20	36	2/11/66	8 Schelling	192703 L
200	4,45-5,25	3.0	45	36		8 Homag Sawtech	192704 L
200	4,85-5,65	3.5	45	36		8 Holzma	192705 L
200	4,45-5,25	3.2	65	36	2/9/100 + 2/9/110	8 Selco	192706 L
200	4,45-5,25	3.5	80	36	2/14/110	8 SCM	192707 L
200	4,85-5,65	3.5	80	36	2/14/110	8 SCM	192708 L
200	3,2-4,0	2.2	30	60		15 Scheer	192709 L
250	4,45-5,25	3.5	30	42	2/10/60	8 Panhans, HOLZ-HER	192710 L
280	4,45-5,25	3.2	30	48	2/10/60 + 2/11/66	8 HOLZ-HER	192711 L
[mm]	[mm]	[mm]	[mm]			[°]	

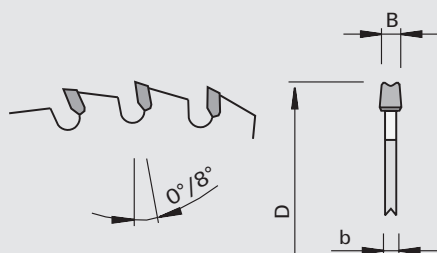
105399

Scoring Saw Blades HW "KO-HR" - nn-System

Product



Drawing

LEUCO
nnSystemLEUCO
DUR

Tungsten Carbide [HW]

NO
noise

Machine / Application

- Panel Sizing Saw Blades with scoring device
- for chip-free scoring of plastic coated, paper laminated as well as veneered panels

Design

- special NoNoise gullet geometry
- cutting material: HW HL Board 04 plus
- tooth configuration: conical hollow back "KO-HR"

Advantages

- especially low noise level
- noise reduction by approx. 6 dB(A) when idling
- excellent cutting quality in all common coatings
- long edge lives provide for the necessary productivity and economic efficiency

Notes

Ø D	B	b	Ø d	Z	NL	Hook angle	Ident-No.
150	4,45-5,25	3.2	20	28		8	80496548 L
150	4,45-5,25	3.2	30	28		8	Format 4 Kappa Automatic 80 193219 L
150	4,05-4,85	3.2	45	28		8	Homag Espana, Homag SAWTEC B-130 193408 L
150	4,45-5,25	3.2	45	36		8	Homag Espana, Homag SAWTEC B-130 193311 L
160	4,45-5,25	3.2	45	28	3/11/70	8	Giben Prismatic 192686 C
180	4,45-5,25	3.2	30	30	2/10/60	8	Panhans 192687 L
180	4,05-4,85	3.2	45	36		0	Holzma 192688 L
180	4,45-5,25	3.2	45	36		8	Holzma 192689 L
180	4,85-5,65	3.5	45	36	2/9/110	8	Holzma Typ 11 192690 L
200	4,45-5,25	3.5	20	36	2/11/66	8	Schelling 192691 L
200	4,45-5,25	3.2	30	36	2/10/60	8	S.M.A., Panhans, Scheer 192692 L
200	4,05-4,85	3.2	45	36		0	Holzma 192693 L
200	4,45-5,25	3.2	45	36		8	Holzma 192694 L
200	4,85-5,65	3.5	45	36	2/9/110	8	Holzma 192695 L
200	4,45-5,25	3.2	65	36	2/9/100 + 2/9/110	8	Selco 192696 L
200	4,85-5,65	3.5	65	36	2/9/110	8	Selco WN/EB 192697 L
[mm]	[mm]	[mm]	[mm]			[°]	

205099

Scoring Saw Blades DP - nn-System

Product



Drawing

KO-F



KO-WS



KO-HR-F-FA

LEUCO
nnSystem

DP PANEL



Polycrystalline diamond [DP]



Machine / Application

- Panel Sizing Saw Blades with scoring device
- for scoring of plastic-laminated panels

Design

- NoNoise gullet geometry
- LEUCODIA tipping quality

Advantages

- the optimized tooth configuration reduces the repair costs
- the correct tooth configuration for each application case

Notes



KO-F

Universal use in melamine and laminated panels



KO-WS

Veneered panels, reduced motor power

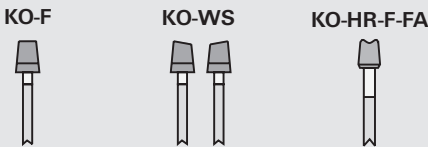


KO-HR-F-FA

Perfect Cutting quality in all different panel materials

Ø D	B	b	Ø d	Z	NL	Tooth geometry		Ident-No.
180	4,4-5,2	3.2	30	30	2/10/60	KO-F	Nanxing, Panhans, HOLZ-HER	193379 L
180	4,4-5,2	3.2	30	30	2/10/60	KO-HR-F-FA	Nanxing, Panhans, HOLZ-HER	193387 L
180	4,4-5,2	3.2	30	30	2/10/60	KO-WS	Nanxing, Panhans, HOLZ-HER	193402 L
180	4,4-5,2	3.2	30	36	2/10/60	KO-HR-F-FA	Nanxing, Panhans, HOLZ-HER	193388 C
180	4,4-5,2	3.2	45	30		KO-F	Homag (Holzma)	193380 L
180	4,4-5,2	3.2	45	30		KO-HR-F-FA	Homag (Holzma)	193389 L
180	4,8-5,6	3.5	45	30		KO-F	Homag (Holzma)	193381 L
180	4,8-5,6	3.5	45	30		KO-HR-F-FA	Homag (Holzma)	193391 L
180	4,8-5,6	3.5	45	30		KO-WS	Homag (Holzma)	193403 L
180	4,4-5,2	3.2	45	36		KO-HR-F-FA	Homag (Holzma)	193390 L
180	4,8-5,6	3.5	45	36		KO-HR-F-FA	Homag (Holzma)	193392 L
200	4,4-5,2	3.2	20	30	2/11/66	KO-HR-F-FA	Schelling	193393 L
200	4,4-5,2	3.2	20	36	2/11/66	KO-HR-F-FA	Schelling	193394 L
200	4,4-5,2	3.2	45	30		KO-F	Homag (Holzma)	193383 L
200	4,4-5,2	3.2	45	30		KO-HR-F-FA	Homag (Holzma)	193395 L
200	4,4-5,2	3.2	45	30		KO-WS	Homag (Holzma)	193404 L
200	4,8-5,6	3.5	45	30		KO-F	Homag (Holzma)	193384 L
200	4,8-5,6	3.5	45	30		KO-HR-F-FA	Homag (Holzma)	193397 L
200	4,4-5,2	3.2	65	30	2/9/100 + 2/9/110	KO-F	Selco, SCM	193385 L
200	4,4-5,2	3.2	65	30	2/9/100 + 2/9/110	KO-HR-F-FA	Selco, SCM	193399 L
200	4,4-5,2	3.2	20	30	2/11/66	KO-F	Schelling	193382 C
200	4,4-5,2	3.2	45	36		KO-HR-F-FA	Homag (Holzma)	193396 C
200	4,8-5,6	3.5	45	36		KO-HR-F-FA	Homag (Holzma)	193398 C
200	4,4-5,2	3.2	65	36	2/9/100 + 2/9/110	KO-HR-F-FA	Selco, SCM	193400 C
[mm]	[mm]	[mm]	[mm]					

205090
Scoring Saw Blades DP

Product			Drawing			LEUCO topline		
								
						Polycrystalline diamond [DP]		
Machine / Application			Design			Advantages		
Panel Sizing Saw Blades with scoring device			LEUCODIA tipping quality			the optimized tooth configuration reduces the repair costs		
for scoring of plastic-laminated panels						the correct tooth configuration for each application case		
						Notes		
 KO-F Universal use in melamine and laminated panels			 KO-WS Veneered panels, reduced motor power			 KO-HR-F-FA Perfect Cutting quality in all different panel materials		
Ø D	B	b	Ø d	Z	NL	Tooth geometry		Ident-No.
220	3,4-4,2	2.4	45	60		KO-F	Homag HPS 320	193386 L
300	4,4-5,2	3.2	30	48	2/11/73 + 2/13/94	KO-HR-F-FA	Schelling	193401 L
300	4,4-5,2	3.2	30	48	2/11/73 + 2/13/94	KO-WS	Schelling	193406 L
300	3,2-4,0	2.4	30	72	2/11/73 + 2/13/94	KO-WS	Schelling	193405 L
[mm]	[mm]	[mm]	[mm]					

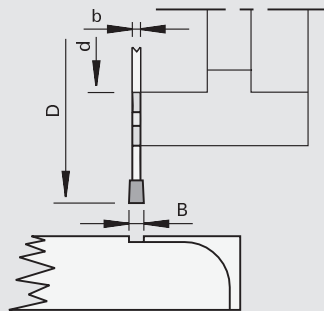
205010

Scoring Saw Blades DP for inlay profiles "F"

Product



Drawing



Polycrystalline diamond [DP]

Machine / Application

l machines Homag
l for chip-free scoring of inlay
profiles in veneered panels

Design

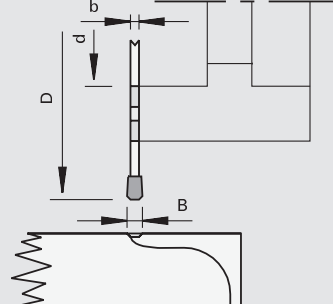
l resharpenable area 4.0 mm
l n max = 24,000 min-1
l tooth configuration: flat "F"

Advantages**Notes**

l application with feed

Ø D	B	b	Ø d	Z	NL	Ident-No.
70	4,0	3.0	34	8	4/5,3/42	168473 L
75	3,2	2.2	22	10		168464 S
[mm]	[mm]	[mm]	[mm]			

205080
Scoring Saw Blades DP for inlay profiles “F-FA”

Product			Drawing			 Polycrystalline diamond [DP]	
							
Machine / Application			Design			Advantages	
machines Homag			n max = 24,000 min-1			for Homag flange	
for chip-free scoring of softforming profiles			resharpenable area 3.0 mm			application with feed	
			tooth configuration: flat with two-sided chamfer 1.5 x 45 degrees "F-FA"				
Ø D	B	b	Ø d	Z	NL	Ident-No.	
70	4,3	3.0	34	8	4/5,3/42	168474 C	
[mm]	[mm]	[mm]	[mm]				

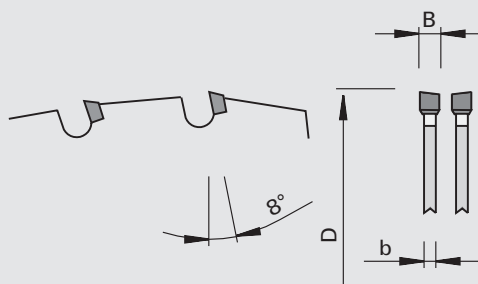
205229

Scoring Saw Blades DP "WS" - nn-System DP flex

Product



Drawing

LEUCO
nnSystem

Polycrystalline diamond [DP]

Machine / Application

sizing saws and table saws
 for chip-free scoring of
 melamine-, paper- or HPL-lami-
 nated panels

Design

resharpenable up to 2 times
 small gullets
 special cutting edge geometry
 tooth configuration: alternate
 top bevel "WS"
 cutting material: DP

Advantages

hardly perceivable noise level
 highest productivity and
 economic efficiency thanks to
 extremely long edge lives due to
 DP-tipping

Notes

cutting width consistently 0.1
 mm wider than the main saw
 kerf

Ø D	B	b	Ø d	Z	Ident-No.
120	2,6	2.0	22	24	192447 L
120	2,6	2.0	20	24	192448 L
125	2,6	2.0	20	24	192449 L
180	2,6	2.0	22	36	192964 S
[mm]	[mm]	[mm]	[mm]		

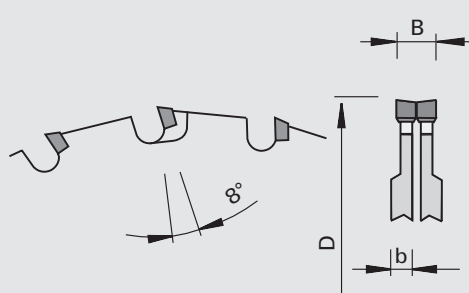
205288

Scoring Saw Blades DP "WS" - adjustable, nn-System DP flex

Product



Drawing

LEUCO
nn system

Polycrystalline diamond [DP]

Machine / Application

sizing saws and table saws
 for chip-free scoring of
 melamine-, paper- or HPL-lami-
 nated panels

Design

resharpenable up to 2 times
 small gullets
 tooth configuration: alternate
 top bevel "WS"
 cutting material: DP

Advantages

hardly perceivable noise level
 highest productivity and
 economic efficiency thanks to
 extremely long edge lives due to
 DP-tipping

Notes

split version - cutting width
 adjustable with spacers
 Ident-No. 192452 and
 192455 automatic kerf
 adjustment

Ø D	B	b	Ø d	Z		Ident-No.
120	2,4-3,2	2.2	20	12+12	SCM	192450 L
120	2,4-3,2	2.2	22	12+12	Altendorf, Martin	192451 L
120	2,4-3,2	2.2	50	12+12	Altendorf RAPIDO	192452 L
[mm]	[mm]	[mm]	[mm]			

Ø D	B	b	Ø d	Z		Ident-No.
120	2,8-3,6	2.2	20	12+12	SCM	192453 C
120	2,8-3,6	2.2	22	12+12	Altendorf, Martin	192454 L
120	2,8-3,6	2.2	50	12+12	Altendorf RAPIDO	192455 L
[mm]	[mm]	[mm]	[mm]			

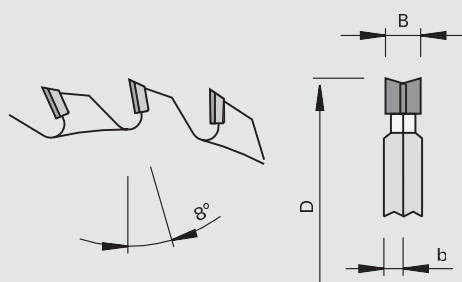
205088

Scoring Saw Blades DP - adjustable "WS"

Product



Drawing

LEUCO
DIA

Polycrystalline diamond [DP]

Machine / Application

table saws
for chip-free scoring of
melamine-, paper- or HPL-lami-
nated panels

Design

tooth configuration: alternate
top bevel "WS"

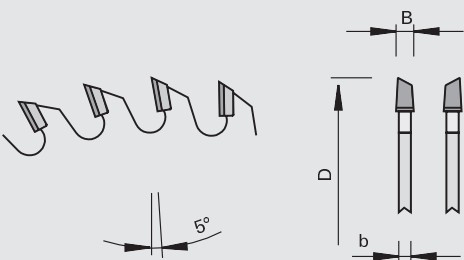
Advantages

Notes

application with feed
split version - cutting width
adjustable with spacers
Ident-No. 189104 automatic
kerf adjustment
X = for Striebig "Compact",
"Evolution", "Control",
adjustable by means of spring
ring and attachment screw

Ø D	B	b	Ø d	Z	NL		Ident-No.
80	2,8-3,6	2.2	20	2x6	2/4/34	Striebig	X 9201163 L
120	2,8-3,6	2.2	20	2x12	2/3,2/42	SCM	192422 L
120	2,8-3,6	2.2	22	2x12	2/3,8/42	Altendorf, Martin	189101 L
120	2,8-3,6	2.0	50	2x12	3/5,5/63 + 3/9/63	for LEUCO adjustment unit	189652 C
120	2,8-3,8	2.2	50	2x12	4/6,2/62	Altendorf adjustment unit	189104 L
[mm]	[mm]	[mm]	[mm]				

205091
Scoring Saw Blades DP “KO-WS”

Product		Drawing			
				 Polycrystalline diamond [DP]	
Machine / Application		Design	Advantages	Notes	
table saws for chip-free scoring of melamine-, paper- or HPL-laminated panels		tooth configuration: conical / alternate top bevel “KO-WS”		application with feed kerf “B” = kerf of the main saw blade	
Ø D	B	b	Ø d	Z	Ident-No.
120	3,1-3,9	2.2	22	16	Altendorf, Martin
[mm]	[mm]	[mm]	[mm]		178766 L

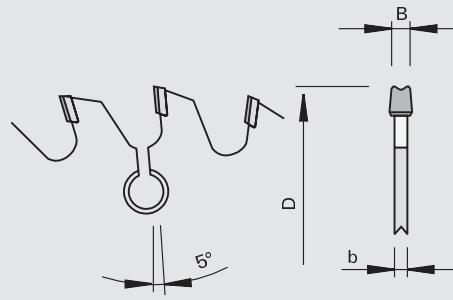
205090

Scoring Saw Blades Holzma DP "KO-HR-FA"

Product



Drawing

LEUCO
toplineLEUCO
DIA

Polycrystalline diamond [DP]

Machine / Application

- | panel sizing saws
- | table saws
- | for chip-free scoring of melamine-, paper- or HPL-laminated panels

Design

- | tooth configuration: conical hollow back with chamfer "KO-HR-FA"

Advantages

- | long edge lives
- | excellent cutting quality

Notes

- | application with feed

Ø D	B	b	Ø d	Z	NL	Ident-No.
180	4,8-5,6	3,5	45	36	Holzma	182283 L
[mm]	[mm]	[mm]	[mm]			

→ NOTES



shop.leuco.com

**Panel sizing saw blades
in the webshop**

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